



NOTE:
 MACHINING THIS PART USES
 THE SAME FIXTURE PLATE AS
 THE XT_084 SIDESHIFT CASTING

NOTES:

- 1 MATERIAL: MACHINE OP. ONLY
- 2 FINISH: LIGHT OIL MACHINED FACES
- 3 MASS: N/A

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN mm. TOLERANCES: DECIMAL: .X= ±.5 .XX= ±.15 .XXX= ±.05		ANGLE: .1		SURFACE FINISH: N6 (32 μ inch)		952A WASHINGTON ST. SAN CARLOS 94070 CALIFORNIA U.S.A. TEL 650 5955772 FAX 650 5855744			WINDRUSH EVOLUTIONS Inc.			
DRAWN: HB DATE: 1/9/2007		REMOVE ALL BURRS AND BREAK SHARP EDGES		MATERIAL FINISH MASS: 1 2 3			TITLE: SPRAY BAR PORT MACHINING			USED ON: 915 OIL SYSTEM		
MODELED: HAYDEN DATE: 1/9/2007		DRWG. FILE NAME: XT_221_01.dft		Do Not Scale This Drawing			DWG. NO.: XT_221			REV.: 01		
SCALE: 50%		MODEL NAME: XT_221_01.par			SHEET: 1 OF 1							